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**29.06.94 Bulletin 94/26**(71) Applicant: **SIGNODE CORPORATION**  
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**D-45127 Essen (DE)**(54) **Dual coil power strapping machine.**

(57) An improved power strapping machine (20) comprising a strapping device (24) and a soft touch package compression device (20). The strapping device (24) includes plurality of coils (40,42) for supplying strap (38) to a guide apparatus (32). A chute apparatus (36) for routing strap (38) around an article or package (22) to be strapped is connected to the guide apparatus (32). The machine includes sensors and a control circuit adapted to operate the machine continuously without the need to stop production, since when one coil is out of strap or a misfeed occurs, the machine will automatically load another coil of strap and continue strapping packages. The soft touch package compression device (26) uses pneumatic-drive chain drive systems (150,152) for moving soft belts (154) up and down. The soft belts

compress the package so that the strapping device can place a tight strap around the package.

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## EUROPEAN SEARCH REPORT

Application number

| DOCUMENTS CONSIDERED TO BE RELEVANT   |  |  | EP 93116594.8   |
|---|--|--|---|
| Category  | Citation of document with indication, where appropriate, of relevant passages                          | Relevant to claim  | CLASSIFICATION OF THE APPLICATION (Int. Cl. 5)  |
| A   | US - A - 4 256 032<br>(DAVIS)<br>* Totality *  | 1,7-9  | B 65 B 13/06<br>B 65 B 27/08  |
| A   | US - A - 3 260 033<br>(SHAW et al.)<br>* Fig. 4,9 *  | 1,7,8,<br>15,16  |   |
| A   | US - A - 3 774 527<br>(BUTNER)<br>* Fig. 1 *   | 1,7-9  |   |
| A   | EP - A - 0 089 591<br>(ALBERT FRANKENTHAL AG)<br>* Totality *  | 1-6  |   |
| A   | GB - A - 2 077 651<br>(VEB KOMBINAT POLYGRAPH<br>"WERNER LAMPERZ")<br>* Fig. 1 *                       | 1-6  |   |
| Y   | DE - A - 3 814 029<br>(HOESCH AG)<br>* Fig. 5,6 *  | 10,11,<br>13,14  | TECHNICAL FIELDS<br>SEARCHED (Int. Cl. 5)<br>B 65 B 13/00<br>B 65 B 27/00<br>B 65 H 49/00<br>B 65 H 54/00 |
| Y   | DE - A - 3 140 577<br>(CYKLOP GESELLSCHAFT EMIL HOFFMANN)<br>* Page 9, line 31 - page 10,<br>line 11 * | 10,11,<br>13,14  |   |
| A   | US - A - 4 520 720<br>(URBAN et al.)<br>* Fig. 5,8 *   | 10-14  |   |
| A   | DE - A - 2 840 944<br>(SIGNODE CORP.)<br>* Page 46, line 1 - page 50,<br>line 16 *                     | 10-14  |   |
| The present search report has been drawn up for all claims  |  |  |   |
| Place of search<br>VIENNA   |  | Date of completion of the search<br>12-04-1994   | Examiner<br>FIETZ   |
| <b>CATEGORY OF CITED DOCUMENTS</b>  |  |  |   |
| X : particularly relevant if taken alone<br>Y : particularly relevant if combined with another document of the same category<br>A : technological background<br>O : non-written disclosure<br>P : intermediate document |  | T : theory or principle underlying the invention<br>E : earlier patent document, but published on, or after the filing date<br>D : document cited in the application<br>L : document cited for other reasons<br>& : member of the same patent family, corresponding document |   |

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## CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claims:
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims

## X LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions.

namely:

- |            |        |  |                  |
|------------|--------|--|------------------|
| 1. Claims: | 1- 9:  | machine and method for strapping articles                        | } three subjects |
| 2. Claims: | 10-14: | chute for an article strapping apparatus                         |                  |
| 3. Claims: | 15,16: | article compression apparatus for an article strapping apparatus |                  |

- ☒ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid
- namely claims:
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- namely claims:



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- 2 -

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|--|--|--|--|
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| A  | GB - A - 2 038 762<br>(GERRARD INDUSTRIES)<br>* Fig. 3; page 1, lines 82-119 * | 15   |  |
| A  | GB - A - 1 073 270<br>(WALCO ELECTRIC COMPANY)<br>* Fig. 3 *                   | 15   |  |
|  |  |  | TECHNICAL FIELDS SEARCHED (Int. Cl. 5)         |
|  |  |  |  |
| The present search report has been drawn-up for all claims   |  |  |  |
| Place of search<br>VIENNA  |  | Date of completion of the search<br>12-04-1994 | Examiner<br>FIETZ                              |
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| T : theory or principle underlying the invention<br>E : earlier patent document, but published on, or after the filing date<br>D : document cited in the application<br>L : document cited for other reasons<br>& : member of the same patent family, corresponding document |  |  |  |

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